



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D5159-043**  
**Job Sheet 191624**



Part No: D5159-043      Job Qty: 2 pcs

Part Name: Seat Back Brace Assembly



Part Weight: 0 lbs      Status: New      Priority: Medium

Job Created: 3/5/19      Job Tracking No:

Due Date: 4/10/19      Created By: Marie Lajeunesse

Type: Stock      Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off                 |
|-------|-----------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------------------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                          |
| 110   | Small Fab - 1               | 2 pcs | 4/10/19    |          | 0.00      | 1.09    | Small Fab - 1         |           | DAS<br>58<br>SEP 20 2019 |
|       |                             |       |            |          |           |         | Small Fab - 2         |           |                          |
|       |                             |       |            |          |           |         | Small Fab - 3         |           |                          |
|       |                             |       |            |          |           |         | Small Fab - 4         |           |                          |
|       |                             |       |            |          |           |         | Small Fab - 5         |           |                          |
|       |                             |       |            |          |           |         | Small Fab - 6         |           |                          |
|       |                             |       |            |          |           |         | Small Fab - 7         |           |                          |
| 120   | QC 5                        | 2 pcs | 4/10/19    |          | 0.00      | 0.00    | QC 5 - 10             |           | DAS<br>40<br>SEP 23 2019 |
|       |                             |       |            |          |           |         | QC 5 - 12             |           |                          |
|       |                             |       |            |          |           |         | QC 5 - 17             |           |                          |
|       |                             |       |            |          |           |         | QC 5 - 18             |           |                          |
|       |                             |       |            |          |           |         | QC 5 - 19             |           |                          |
|       |                             |       |            |          |           |         | QC 5 - 22             |           |                          |
|       |                             |       |            |          |           |         | QC 5 - 24             |           |                          |
|       |                             |       |            |          |           |         | QC 5 - 3              |           |                          |
|       |                             |       |            |          |           |         | QC 5 - 42             |           |                          |
|       |                             |       |            |          |           |         | QC 5 - 43             |           |                          |
|       |                             |       |            |          |           |         | QC 5 - 49             |           |                          |
|       |                             |       |            |          |           |         | QC 5 - 51             |           |                          |
|       |                             |       |            |          |           |         | QC 5 - 58             |           |                          |
|       |                             |       |            |          |           |         | QC 5 - 68             |           |                          |
|       |                             |       |            |          |           |         | QC 5 - 9              |           |                          |
|       |                             |       |            |          |           |         | QC 5 - 50             |           |                          |
|       |                             |       |            |          |           |         | QC 5 - 30             |           |                          |
| 130   | Packaging 3-1 - Stock - B4B | 2 pcs | 4/10/19    |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B |           |                          |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B |           |                          |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B |           |                          |
|       |                             |       |            |          |           |         | Packaging 3 - 4 - B4B |           |                          |
|       |                             |       |            |          |           |         | Packaging 3 - 5 - B4B |           |                          |
|       |                             |       |            |          |           |         | Packaging 3 - 6 - B4B |           |                          |
|       |                             |       |            |          |           |         | Packaging 3 - 7 - B4B |           |                          |

3/5/19

|                |       |         |           |                 |                        |             |
|----------------|-------|---------|-----------|-----------------|------------------------|-------------|
|                |       |         |           |                 | Packaging 3 - 8 - B4B  |             |
|                |       |         |           |                 | Packaging 3 - 9 - B4B  |             |
|                |       |         |           |                 | Packaging 3 - 10 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 11 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 12 - B4B | Q           |
|                |       |         |           |                 | Packaging 3 - 13 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 14 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 15 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 16 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 17 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 18 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 19 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 20 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 21 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 22 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 23 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 24 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 25 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 26 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 27 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 28 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 29 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 30 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 31 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 32 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 33 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 34 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 35 - B4B |             |
|                |       |         |           |                 | Packaging 3 - 36 - B4B |             |
| 140 QC 21 - SA | 2 pcs | 4/10/19 | 0.00 0.00 | QC 21 - SA - 21 | QC 21 - SA - 70        | SEP 23 2019 |
|                |       |         |           |                 |                        |             |
|                |       |         |           |                 |                        |             |

9W

DAS  
70  
9-89

Part Op 110 - small fab  
Descriptions: 120 - QC5- Inspect part completeness to step on W/O  
130 - Identify as per dwg & Stock Location:  
140 - QC21- Final Inspection - Work Order Release

Job BOM

| Part / Item | Component Name | Quantity     | Operation         | Container |
|-------------|----------------|--------------|-------------------|-----------|
| D5159-1     | Rib            | 2 pcs (1 ea) | 110-Small Fab - 1 | 5211025   |
| D5160-5     | Shim           | 2 pcs (1 ea) | 110-Small Fab - 1 | 5204005   |
| MS20601M4W4 | Rivet          | 6 Ea (3 ea)  | 110-Small Fab - 1 | 5163251   |

ST358  
ST358  
GA009

Job Allocations

| Operation         | Component Part | Required | Inventory | Allocated |
|-------------------|----------------|----------|-----------|-----------|
| 110-Small Fab - 1 | D5159-1        | 2        | 1         | 0         |
|                   | D5160-5        | 2        | 12        | 0         |
|                   | MS20601M4W4    | 6        | 35        | 0         |

Part Specifications

Specifications could not be found.

Plex 3/5/19 3:14 PM Dart.lajeunesse.marie